



OSG GROUP COMPANY



Short Hand Taps
For general hand tapping.



Tarauts Courts à Main
Pour le taraudage à main général.



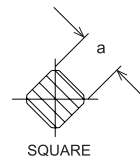
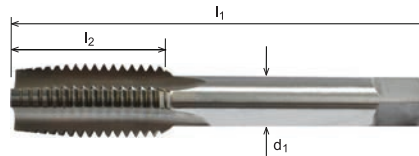
Kurze Handgewindebohrer
Für allgemeines Handgewindebohren.



Machos de roscar a mano cortos
Para roscado manual general.



Короткие ручные метчики
Ручные метчики общего назначения.

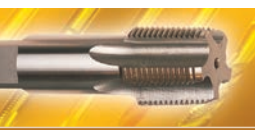


P	P	P	P	P	K	K	K	Cu	Cu	N	N
1.1	1.2	1.3	1.4	1.5	3.1	3.2	3.3	6.1	6.2	7.1	7.2

Size Taille Größe Тампão Размер	Pitch Hauteur Gewindesteigung Paso Шаг	l ₁	l ₂	d ₁	a	No. of Flutes N. de gougres Anzahl Schneiden N.º de Ranuras Количество канавок	Code Código Код			
							Tap Set Sets de tarauds Gewindebohrersatz Juego de machos de roscado Набор метчиков	Taper Taraud conique Kegel Cono Первый	Second Mittelschneider Segundo Второй	Bottom Dernier Fertigschneider Final Чистовой метчик
M1	0.25	38.5	5.5	2.5	2	3	5010100	5010101	5010102	5010103
M1.1	0.25	38.5	5.5	2.5	2	3	5010110	5010111	5010112	5010113
M1.2	0.25	38.5	5.5	2.5	2	3	5010120	5010121	5010122	5010123
M1.4	0.3	40	7	2.5	2	3	5010140	5010141	5010142	5010143
M1.6	0.35	41	8	2.5	2	3	5010160	5010161	5010162	5010163
M1.8	0.35	41	8	2.5	2	3	5010180	5010181	5010182	5010183
M2	0.4	41	8	2.5	2	3	5010200	5010201	5010202	5010203
M2.2	0.45	44.5	9.5	2.8	2.24	3	5010220	5010221	5010222	5010223
M2.5	0.45	44.5	9.5	2.8	2.24	3	5010250	5010251	5010252	5010253
M3	0.5	48	11	3.15	2.5	3	5010300	5010301	5010302	5010303
M3.5	0.6	50	13	3.55	2.8	3	5010350	5010351	5010352	5010353
M4	0.7	53	13	4	3.15	3	5010400	5010401	5010402	5010403
M4.5	0.75	53	13	4.5	3.55	3	5010450	5010451	5010452	5010453
M5	0.8	58	16	5	4	3	5010500	5010501	5010502	5010503
M6	1	66	19	6.3	5	3	5010600	5010601	5010602	5010603
M7	1	66	19	7.1	5.6	4	5010700	5010701	5010702	5010703
M8	1.25	72	22	8	6.3	4	5010800	5010801	5010802	5010803
M9	1.25	72	22	9	7.1	4	5010900	5010901	5010902	5010903
M10	1.5	80	24	10	8	4	5011000	5011001	5011002	5011003
M11	1.5	85	25	8	6.3	4	5011100	5011101	5011102	5011103
M12	1.75	89	29	9	7.1	4	5011200	5011201	5011202	5011203
M14	2	95	30	11.2	9	4	5011400	5011401	5011402	5011403
M16	2	102	32	12.5	10	4	5011600	5011601	5011602	5011603
M18	2.5	112	37	14	11.2	4	5011800	5011801	5011802	5011803
M20	2.5	112	37	14	11.2	4	5012000	5012001	5012002	5012003
M22	2.5	118	38	16	12.5	4	5012200	5012201	5012202	5012203
M24	3	130	45	18	14	4	5012400	5012401	5012402	5012403
M27	3	135	45	20	16	4	5012700	5012701	5012702	5012703
M30	3.5	138	48	20	16	4	5013000	5013001	5013002	5013003
M33	3.5	151	51	22.4	18	4	5013300	5013301	5013302	5013303
M36	4	162	57	25	20	4	5013600	5013601	5013602	5013603
M39	4	170	60	28	22.4	6	5013900	5013901	5013902	5013903
M42	4.5	170	60	28	22.4	6	5014200	5014201	5014202	5014203
M45	4.5	187	67	31.5	25	6	5014500	5014501	5014502	5014503
M48	5	187	67	31.5	25	6	5014800	5014801	5014802	5014803
M52	5	200	70	35.5	28	6	5015200	5015201	5015202	5015203
M56	5.5	200	70	35.5	28	6	5015600	5015601	5015602	5015603
M60	5.5	221	76	40	31.5	6	5016000	5016001	5016002	5016003
M64	6	224	79	40	31.5	6	5016400	5016401	5016402	5016403
M68	6	234	79	45	35.5	8	5016800	5016801	5016802	5016803

Code
Código
Код
501

Properties Propriétés Eigenschaften Propiedades Свойства		
M	ISO 529	HSS
	ISO 2 6H	STRAIGHT FLUTE



THREADING TOOLS
OUTILS DE FILETAGE
GEWINDE-SCHNEIDWERKZEUGE
HERRAMIENTAS DE ROSCADO
РЕЗЬБОНАРЕЗНЫЕ ИНСТРУМЕНТЫ



shaping your dreams