



OSG GROUP COMPANY

Code
<b>903</b>

Properties

<b>BSW</b>	<b>BS 949: 1951</b>	<b>CARBON STEEL TO ZONE 5</b>
	STRAIGHT FLUTE	

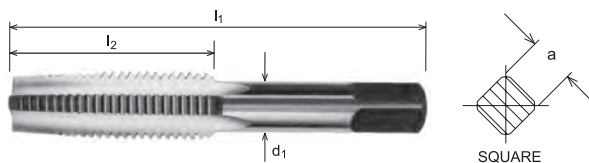
**Carbon Steel Short Hand Tap Sets**  
For general hand tapping (cleaning threads).

**Acier doux Sets de tarauds courts à main**  
Pour le taraudage à main général (nettoyage filets).

**Kohlenstoffstahl-Handgewindebohrer, kurz, im Satz**  
Für allgemeines Handgewindebohren (reinigen gewinden).

**Juegos de machos cortos de roscado a mano de acero al carbono**  
Para roscado manual general (limpieza roscas).

**Наборы коротких ручных метчиков из инструментальной стали**  
Ручные метчики общего назначения (чистки резьбы).



P								M				K				Ti			Ni			Cu				N				Syn		
1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.8	2.1	2.2	2.3	2.4	3.1	3.2	3.3	3.4	4.1	4.2	4.3	5.1	5.2	5.3	6.1	6.2	6.3	6.4	7.1	7.2	7.3	7.4	8.1	8.2	8.3
○	○											○	○													○	○					

Size	TPI	l <sub>1</sub>	l <sub>2</sub>	d <sub>1</sub>	a	Code
1/8	40	49.2	15.9	3.3	2.7	9030320
5/32	32	54	19.1	4	3.1	9030400
7/32	24	60.3	22.2	5.6	4.4	9030560
1/4	20	63.5	25.4	6.4	5	9030640
5/16	18	69.9	28.6	8	6.1	9030790
3/8	16	74.6	31.8	9.6	7.5	9030950
7/16	14	80.2	36.5	8.2	6.1	9031110
1/2	12	85.7	42.1	9.3	7	9031270
9/16	12	91.3	42.1	10.9	8.2	9031430
5/8	11	96.8	46	12.2	9.1	9031590
3/4	10	108	50.8	15	11.2	9031910
7/8	9	119.1	56.4	17.7	13.3	9032220
1"	8	130.2	63.5	20.3	15.2	9032540
1.1/4	7	146.1	65.1	25.9	19.5	9033170



Code
<b>905</b>

Properties

<b>UNC</b>	<b>BS 949: 1951</b>	<b>CARBON STEEL TO ZONE 5</b>
	STRAIGHT FLUTE	

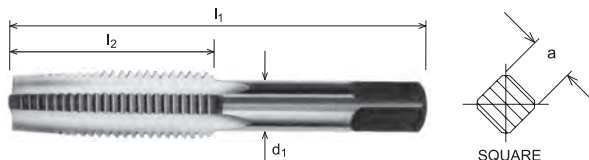
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P								M				K				Ti			Ni			Cu				N				Syn		
1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.8	2.1	2.2	2.3	2.4	3.1	3.2	3.3	3.4	4.1	4.2	4.3	5.1	5.2	5.3	6.1	6.2	6.3	6.4	7.1	7.2	7.3	7.4	8.1	8.2	8.3
○	○											○	○													○	○					

Size	TPI	l <sub>1</sub>	l <sub>2</sub>	d <sub>1</sub>	a	Code
1/4	20	63.5	25.4	6.5	4.9	9050640
5/16	18	69.1	28.6	8.1	6	9050790
3/8	16	74.6	31.8	9.7	7.3	9050950
7/16	14	80.2	36.5	8.2	6.1	9051110
1/2	13	85.7	42.1	9.3	7	9051270
9/16	12	91.3	42.1	10.9	8.2	9051430
5/8	11	96.8	46	12.2	9.1	9051590
3/4	10	108	50.8	15	11.2	9051910
7/8	9	119.1	56.4	17.7	13.3	9052220
1"	8	130.2	63.5	20.3	15.2	9052540



THREADING TOOLS



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