



OSG GROUP COMPANY

Code
903

Properties		
BSW	BS 949: 1951	CARBON STEEL TO ZONE 5
	STRAIGHT FLUTE	

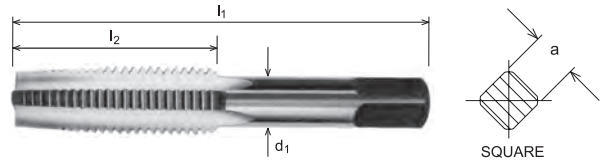
Carbon Steel Short Hand Tap Sets
For general hand tapping (cleaning threads).

Acier doux Sets de tarauds courts à main
Pour le taraudage à main général (nettoyage filets).

Kohlenstoffstahl-Handgewindebohrer, kurz, im Satz
Für allgemeines Handgewindebohren (reinigen gewinden).

Juegos de machos cortos de roscado a mano de acero al carbono
Para roscado manual general (limpieza roscas).

Наборы коротких ручных метчиков из инструментальной стали
Ручные метчики общего назначения (чистки резьбы).



P								M				K				Ti			Ni			Cu				N				Syn		
1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.8	2.1	2.2	2.3	2.4	3.1	3.2	3.3	3.4	4.1	4.2	4.3	5.1	5.2	5.3	6.1	6.2	6.3	6.4	7.1	7.2	7.3	7.4	8.1	8.2	8.3
○	○											○	○													○	○					

Size	TPI	l ₁	l ₂	d ₁	a	Code
1/8	40	49.2	15.9	3.3	2.7	9030320
5/32	32	54	19.1	4	3.1	9030400
7/32	24	60.3	22.2	5.6	4.4	9030560
1/4	20	63.5	25.4	6.4	5	9030640
5/16	18	69.9	28.6	8	6.1	9030790
3/8	16	74.6	31.8	9.6	7.5	9030950
7/16	14	80.2	36.5	8.2	6.1	9031110
1/2	12	85.7	42.1	9.3	7	9031270
9/16	12	91.3	42.1	10.9	8.2	9031430
5/8	11	96.8	46	12.2	9.1	9031590
3/4	10	108	50.8	15	11.2	9031910
7/8	9	119.1	56.4	17.7	13.3	9032220
1"	8	130.2	63.5	20.3	15.2	9032540
1.1/4	7	146.1	65.1	25.9	19.5	9033170



Code
905

Properties		
UNC	BS 949: 1951	CARBON STEEL TO ZONE 5
	STRAIGHT FLUTE	

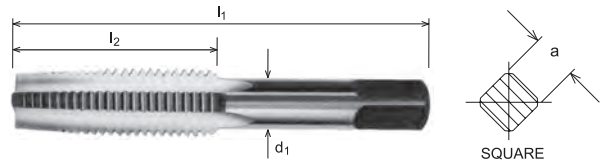
Carbon Steel Short Hand Tap Sets
For general hand tapping (cleaning threads).

Acier doux Sets de tarauds courts à main
Pour le taraudage à main général (nettoyage filets).

Kohlenstoffstahl-Handgewindebohrer, kurz, im Satz
Für allgemeines Handgewindebohren (reinigen gewinden).

Juegos de machos cortos de roscado a mano de acero al carbono
Para roscado manual general (limpieza roscas).

Наборы коротких ручных метчиков из инструментальной стали
Ручные метчики общего назначения (чистки резьбы).



P								M				K				Ti			Ni			Cu				N				Syn		
1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.8	2.1	2.2	2.3	2.4	3.1	3.2	3.3	3.4	4.1	4.2	4.3	5.1	5.2	5.3	6.1	6.2	6.3	6.4	7.1	7.2	7.3	7.4	8.1	8.2	8.3
○	○											○	○													○	○					

Size	TPI	l ₁	l ₂	d ₁	a	Code
1/4	20	63.5	25.4	6.5	4.9	9050640
5/16	18	69.1	28.6	8.1	6	9050790
3/8	16	74.6	31.8	9.7	7.3	9050950
7/16	14	80.2	36.5	8.2	6.1	9051110
1/2	13	85.7	42.1	9.3	7	9051270
9/16	12	91.3	42.1	10.9	8.2	9051430
5/8	11	96.8	46	12.2	9.1	9051590
3/4	10	108	50.8	15	11.2	9051910
7/8	9	119.1	56.4	17.7	13.3	9052220
1"	8	130.2	63.5	20.3	15.2	9052540



THREADING TOOLS



shaping your dreams