

**Parallel Shank Machine Chucking Reamers**  
General machine reaming.

**Alésoirs machine à queue parallèle**  
Pour l'alésage à la machine universel.

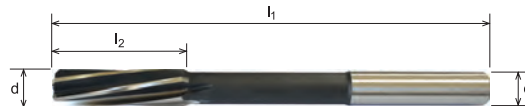
**Maschinenreibahlen mit Zylinderschaft**  
Allgemeines maschinelles Aufreihen.

**Escariadores de plato para máquina de mango paralelo**  
Escariado a máquina general.

**Машинные развертки с цилиндрическим хвостовиком**  
Развертки общего применения.



OSG GROUP COMPANY



**Codes**  
**751, 752**

P								M				K				Ti			Ni				Cu				N				Syn		
1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.8	2.1	2.2	2.3	2.4	3.1	3.2	3.3	3.4	4.1	4.2	4.3	5.1	5.2	5.3	6.1	6.2	6.3	6.4	7.1	7.2	7.3	7.4	8.1	8.2	8.3	

d		d <sub>1</sub>	l <sub>2</sub>	l <sub>1</sub>	Code
mm	inch				
2		2	11	49	7510200
2.4		2.4	14	57	7510240
2.5		2.5	14	57	7510250
2.6		2.6	14	57	7510260
2.7		2.7	15	61	7510270
2.8		2.8	15	61	7510280
3		3	15	61	7510300
3.1		3.1	16	65	7510310
3.175	1/8	3.2	16	65	7520318
3.2		3.2	16	65	7510320
3.4		3.4	18	70	7510340
3.5		3.5	18	70	7510350
3.6		3.6	18	70	7510360
3.8		4	19	75	7510380
4		4	19	75	7510400
4.1		4	19	75	7510410
4.2		4	19	75	7510420
4.3		4.5	21	80	7510430
4.4		4.5	21	80	7510440
4.5		4.5	21	80	7510450
4.762	3/16	5	23	86	7520476
4.8		5	23	86	7510480
4.9		5	23	86	7510490
5		5	23	86	7510500
5.1		5	23	86	7510510
5.2		5	23	86	7510520
5.3		5	23	86	7510530
5.4		5.6	26	93	7510540
5.5		5.6	26	93	7510550
5.6		5.6	26	93	7510560
5.7		5.6	26	93	7510570
5.8		5.6	26	93	7510580
6		5.6	26	93	7510600
6.1		6.3	28	101	7510610
6.2		6.3	28	101	7510620
6.3		6.3	28	101	7510630
6.350	1/4	6.3	28	101	7520635
6.4		6.3	28	101	7510640
6.5		6.3	28	101	7510650
6.6		6.3	28	101	7510660
6.7		6.3	28	101	7510670
6.8		7.1	31	109	7510680
7		7.1	31	109	7510700
7.1		7.1	31	109	7510710
7.2		7.1	31	109	7510720
7.3		7.1	31	109	7510730
7.5		7.1	31	109	7510750
7.8		8	33	117	7510780
7.9		8	33	117	7510790
7.937	5/16	8	33	117	7520794
8		8	33	117	7510800
8.1		8	33	117	7510810
8.2		8	33	117	7510820
8.3		8	33	117	7510830

d		d <sub>1</sub>	l <sub>2</sub>	l <sub>1</sub>	Code
mm	inch				
8.4		8	33	117	7510840
8.5		8	33	117	7510850
8.6		9	36	125	7510860
8.8		9	36	125	7510880
8.9		9	36	125	7510890
9		9	36	125	7510900
9.1		9	36	125	7510910
9.5		9	36	125	7510950
9.525	3/8	10	38	133	7520953
9.6		10	38	133	7510960
9.7		10	38	133	7510970
9.8		10	38	133	7510980
9.9		10	38	133	7510990
10		10	38	133	7511000
10.1		10	38	133	7511010
10.2		10	38	133	7511020
10.3		10	38	133	7511030
10.5		10	38	133	7511050
10.6		10	38	133	7511060
10.7		10	41	142	7511070
10.8		10	41	142	7511080
10.9		10	41	142	7511090
11		10	41	142	7511100
11.1		10	41	142	7511110
11.112	7/16	10	41	142	7521111
11.5		10	41	142	7511150
11.7		10	41	142	7511170
11.8		10	41	142	7511180
11.9		10	44	151	7511190
12		10	44	151	7511200
12.1		10	44	151	7511210
12.2		10	44	151	7511220
12.3		10	44	151	7511230
12.4		10	44	151	7511240
12.5		10	44	151	7511250
12.6		10	44	151	7511260
12.7		10	44	151	7511270
12.700	1/2	10	44	151	7521270
12.8		10	44	151	7511280
12.9		10	44	151	7511290
13		10	44	151	7511300
13.5		12.5	47	160	7511350
14		12.5	47	160	7511400
14.287	9/16	12.5	50	162	7521429
14.5		12.5	50	162	7511450
15		12.5	50	162	7511500
15.5		12.5	52	170	7511550
15.875	5/8	12.5	52	170	7521588
16		12.5	52	170	7511600
17		14	54	175	7511700
18		14	56	182	7511800
19.050	3/4	16	60	195	7521905
20		16	60	195	7512000

**Properties**

mm inch	DIN 212	HSS Co5
H7	10°	RH

**Cutting Data**

pg 74	
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