


**Green Band Spiral Flute Taps**

For machine tapping of blind holes in carbon steels.

**Tarauds à goujure hélicoïdale à Bague Verte**

Pour le taraudage à la machine de trous débouchants dans des aciers au carbone.

**Grünring-Gewindebohrer mit Spiralnut**

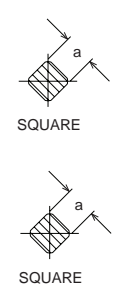
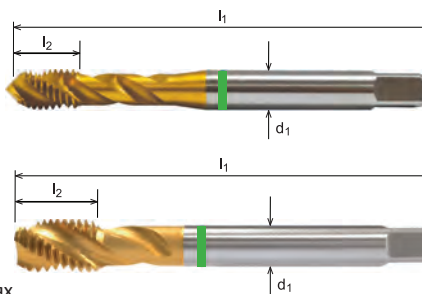
Für das maschinelle Gewindebohren von Sacklöchern in Kohlenstoffstählen.

**Machos de roscar ranura helicoidal banda verde**

Para roscado a máquina de orificios ciegos en aceros al carbono.

**Машинные метчики со спиральной стружечной канавкой, зеленая маркировка**

Для нарезания резьбы в глухих отверстиях в углеродистых сталях.



Vc: m/min

P								M				K				Ti			Ni			Cu				N				Syn		
1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.8	2.1	2.2	2.3	2.4	3.1	3.2	3.3	3.4	4.1	4.2	4.3	5.1	5.2	5.3	6.1	6.2	6.3	6.4	7.1	7.2	7.3	7.4	8.1	8.2	8.3
40	40	32	27	13	11			8	7	5		22	18	25	18							18	45	35		48	40	30	22			

Size	Pitch	l <sub>1</sub>	l <sub>2</sub>	d <sub>1</sub>	a	No. of Flutes	Code
M3	0.5	56	5	3.5	2.7	3	5630300
M4	0.7	63	7	4.5	3.4	3	5630400
M5	0.8	70	8	6	4.9	3	5630500
M6	1	80	10	6	4.9	3	5630600
M7	1	80	10	7	5.5	3	5630700
M8	1.25	90	12.5	8	6.2	3	5630800
M10	1.5	100	15	10	8	3	5631000
M3.5	0.6	56	6	2.5	2.1	3	5680350
M4	0.7	63	7	2.8	2.1	3	5680400
M5	0.8	70	8	3.5	2.7	3	5680500
M6	1	80	10	4.5	3.4	3	5680600
M8	1.25	90	12.5	6	4.9	3	5680800
M10	1.5	100	15	7	5.5	3	5681000
M12	1.75	110	17.5	9	7	3	5681200
M14	2	110	20	11	9	3	5681400
M16	2	110	20	12	9	3	5681600
M18	2.5	125	25	14	11	4	5681800
M20	2.5	140	25	16	12	4	5682000
M22	2.5	140	25	18	14.5	4	5682200
M24	3	160	30	18	14.5	4	5682400

Codes
<b>563</b>
<b>568</b>

Properties		
<b>M</b>	DIN 371 563	DIN 376 568
<b>HSSE</b>	<b>CBA</b>	<b>TYPE UNI</b>
ISO 2 6H		
<b>TiN</b>		

