



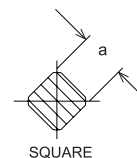
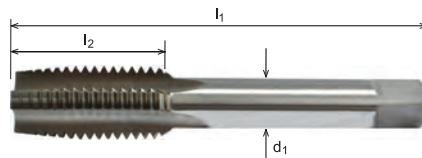
Short Hand Taps
For general hand tapping.

Tarauts Courts à Main
Pour le taraudage à main général.

Kurze Handgewindebohrer
Für allgemeines Handgewindebohren.

Machos de roscar a mano cortos
Para roscado manual general.

Короткие ручные метчики
Ручные метчики общего назначения.



OSG GROUP COMPANY

Code
541

Properties		
UNC	ISO 529	HSS
	ISO 2 2B	STRAIGHT FLUTE

P								M				K				Ti			Ni			Cu				N				Syn		
1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.8	2.1	2.2	2.3	2.4	3.1	3.2	3.3	3.4	4.1	4.2	4.3	5.1	5.2	5.3	6.1	6.2	6.3	6.4	7.1	7.2	7.3	7.4	8.1	8.2	8.3
○	○	○	○	○								○	○	○								○	○			○	○					

Size	Nominal Diameter	TPI	l ₁	l ₂	d ₁	a	No. of Flutes	Code			
								Tap Set	Taper	Second	Bottom
No.4	2.84	40	48	11	3.15	2.5	3	5410280	5410281	5410282	5410283
No.5	3.18	40	48	11	3.15	2.5	3	5410320	5410321	5410322	5410323
No.6	3.51	32	50	13	3.55	2.8	3	5410350	5410351	5410352	5410353
No.8	4.17	32	53	13	4.5	3.55	3	5410420	5410421	5410422	5410423
No.10	4.83	24	58	16	5	4	3	5410480	5410481	5410482	5410483
No.12	5.49	24	62	17	5.6	4.5	3	5410550	5410551	5410552	5410553
1/4	20	66	19	6.3	5	3	3	5410640	5410641	5410642	5410643
5/16	18	72	22	8	6.3	4	4	5410790	5410791	5410792	5410793
3/8	16	80	24	10	8	4	4	5410950	5410951	5410952	5410953
7/16	14	85	25	8	6.3	4	4	5411110	5411111	5411112	5411113
1/2	13	89	29	9	7.1	4	4	5411270	5411271	5411272	5411273
9/16	12	95	30	11.2	9	4	4	5411430	5411431	5411432	5411433
5/8	11	102	32	12.5	10	4	4	5411590	5411591	5411592	5411593
3/4	10	112	37	14	11.2	4	4	5411910	5411911	5411912	5411913
7/8	9	118	38	16	12.5	4	4	5412220	5412221	5412222	5412223
1"	8	130	45	18	14	4	4	5412540	5412541	5412542	5412543
1.1/8	7	138	48	20	16	4	4	5412860	5412861	5412862	5412863
1.1/4	7	151	51	22.4	18	4	4	5413180	5413181	5413182	5413183
1.3/8	6	162	57	25	20	4	4	5413490	5413491	5413492	5413493
1.1/2	6	170	60	28	22.4	6	6	5413810	5413811	5413812	5413813
1.3/4	5	187	67	31.5	25	6	6	5414450	5414451	5414452	5414453
2"	4.5	200	70	35.5	28	6	6	5415080	5415081	5415082	5415083

