


Spiral Flute Short Machine Taps

For machine tapping of blind holes.


Tarauts machine courts goujure hélicoïdale

Pour le taraudage à la machine de trous borgnes.


Kurze Maschinengewindebohrer mit Spiralnut

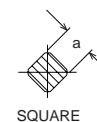
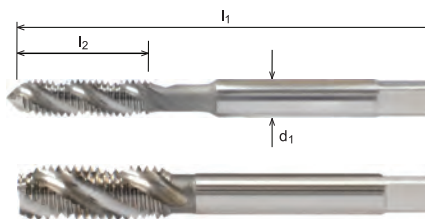
Für das maschinelle Gewindebohren von Sacklöchern.


Machos cortos de roscado
a máquina con ranura helicoidal

Para roscado a máquina de orificios ciegos.


Короткие машинные метчики со
спиральной стружечной канавкой

Для машинного нарезания резьбы в глухих отверстиях.



SQUARE

Vc: m/min

P								M				K				Ti			Ni			Cu				N				Syn			
1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.8	2.1	2.2	2.3	2.4	3.1	3.2	3.3	3.4	4.1	4.2	4.3	5.1	5.2	5.3	6.1	6.2	6.3	6.4	7.1	7.2	7.3	7.4	8.1	8.2	8.3	
●	●	●	○	○	○			○	○			○	○	○	○	○	○		○	○		○	○	○	○	○	○	○	○	○			
25	22	18	16	10	5			6	5			15	8	15	8	10	5		12	5		12	30	20		40	35	20	15	30			

Size	Pitch	l ₁	l ₂	d ₁	a	No. of Flutes	Code
M3	0.5	48	11	3.15	2.5	3	5100300
M3.5	0.6	50	13	3.55	2.8	3	5100350
M4	0.7	53	13	4	3.15	3	5100400
M5	0.8	58	16	5	4	3	5100500
M6	1	66	19	6.3	5	3	5100600
M7	1	66	19	7.1	5.6	3	5100700
M8	1.25	72	22	8	6.3	3	5100800
M9	1.25	72	22	9	7.1	3	5100900
M10	1.5	80	24	10	8	3	5101000
M11	1.5	85	25	8	6.3	3	5101100
M12	1.75	89	29	9	7.1	3	5101200
M14	2	95	30	11.2	9	3	5101400
M16	2	102	32	12.5	10	3	5101600
M18	2.5	112	37	14	11.2	4	5101800
M20	2.5	112	37	14	11.2	4	5102000
M22	2.5	118	38	16	12.5	4	5102200
M24	3	130	45	18	14	4	5102400



Code
510

Properties		
M	ISO 529	HSSE
	ISO 2 6H	

