



Gun Nose Short Machine Taps

For machine tapping of through holes.



Tarauds Machine Courts Entrée Gun

Pour le taraudage à la machine de trous débouchants.



Kurze Maschinengewindebohrer mit Schälanschnitt

Für das maschinelle Gewindebohren von Durchgangslöchern.



Machos cortos de roscado a máquina

con punta helicoidal dormer (gun nose)

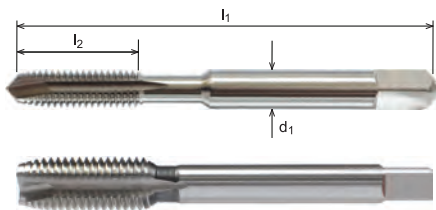
Para roscado a máquina de orificios pasantes.



Короткие машинные метчики

с прямой канавкой и подточкой

Для машинного нарезания резьбы в сквозных отверстиях.



**BEST
SELLER**



OSG GROUP COMPANY

Code

508

Properties

M	ISO 529	HSSE
	ISO 2 6H	GUN NOSE SPIRAL POINT

Vc: m/min

P								M				K				Ti			Ni			Cu				N				Syn			
1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.8	2.1	2.2	2.3	2.4	3.1	3.2	3.3	3.4	4.1	4.2	4.3	5.1	5.2	5.3	6.1	6.2	6.3	6.4	7.1	7.2	7.3	7.4	8.1	8.2	8.3	
●	●	●	○	○	○			○	○			○	○	○	○	○	○		○	○		○	○	○	○	○	○	○	○	○			
25	22	18	16	10	5			6	5			15	8	15	8	10	5		12	5		12	30	20		40	35	20	15	30			

Size	Pitch	l ₁	l ₂	d ₁	a	No. of Flutes	Code
M2	0.4	41	8	2.5	2	3	5080200
M3	0.5	48	11	3.15	2.5	3	5080300
M3.5	0.6	50	13	3.55	2.8	3	5080350
M4	0.7	53	13	4	3.15	3	5080400
M5	0.8	58	16	5	4	3	5080500
M6	1	66	19	6.3	5	3	5080600
M7	1	66	19	7.1	5.6	3	5080700
M8	1.25	72	22	8	6.3	3	5080800
M9	1.25	72	22	9	7.1	3	5080900
M10	1.5	80	24	10	8	3	5081000
M11	1.5	85	25	8	6.3	3	5081100
M12	1.75	89	29	9	7.1	3	5081200
M14	2	95	30	11.2	9	3	5081400
M16	2	102	32	12.5	10	4	5081600
M18	2.5	112	37	14	11.2	4	5081800
M20	2.5	112	37	14	11.2	4	5082000
M22	2.5	118	38	16	12.5	4	5082200
M24	3	130	45	18	14	4	5082400
M27	3	135	45	20	16	4	5082700
M30	3.5	138	48	20	16	4	5083000
M33	3.5	151	51	22.4	18	4	5083300
M36	4	162	57	25	20	4	5083600

