



OSG GROUP COMPANY

Code
<b>326</b>

**Properties**

mm	BS 122	HSS
	<b>TYPE N</b>	
	30°	Z 2
	∅ h8	

**Cutting Data**

pg 109	
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**2 Flute End Mills (Slot Drills)**

Milling keyways and slots to size. Designed for plunging operations.

**Fraises 2 goujures (Fraises à Rainurer)**

Pour le fraisage de rainures. Conçue pour les opérations de soyage.

**Schaftfräser (Bohrnutenfräser), 2-schneidig**

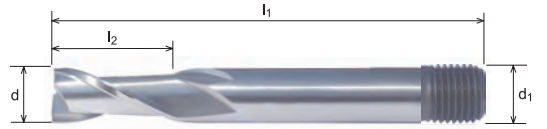
Maßfräsen von Keilnuten und Kerben zu jeder Größe. Für Eintauchvorgänge ausgelegt.

**Fresas de forma de 2 ranuras (brocas para ranurar)**

Fresado de ranuras y chavetas a la medida. Diseñada para operaciones de inmersión.

**2-х перье концевые фрезы (шпоночные фрезы)**

Для фрезерования шпоночных пазов и уступов. Конструкция позволяет осуществлять врезание под углом.



P								M				K				Ti			Ni			Cu				N				Syn		
1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.8	2.1	2.2	2.3	2.4	3.1	3.2	3.3	3.4	4.1	4.2	4.3	5.1	5.2	5.3	6.1	6.2	6.3	6.4	7.1	7.2	7.3	7.4	8.1	8.2	8.3

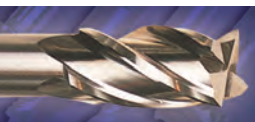
d	l <sub>2</sub>	l <sub>1</sub>	d <sub>1</sub>	Code
2	4	51	6	3260200
2.5	6.5	54	6	3260250
3	11	60.5	6	3260300
3.5	12.5	66.5	6	3260350
4	12.5	66.5	6	3260400
4.5	12.5	66.5	6	3260450
5	12.5	70	6	3260500
5.5	16	76	6	3260550
6	16	76	6	3260600
6.5	16	76	10	3260650
7	16	76	10	3260700
7.5	16	76	10	3260750
8	19	79.5	10	3260800
8.5	22	82.5	10	3260850

d	l <sub>2</sub>	l <sub>1</sub>	d <sub>1</sub>	Code
9	22	82.5	10	3260900
9.5	22	82.5	10	3260950
10	22	82.5	10	3261000
11	22	89	12	3261100
12	25.5	95	12	3261200
13	25.5	95	12	3261300
14	28.5	101.5	12	3261400
*15	31.5	108	12	3261500
16	31.5	108	16	3261600
17	35	114.5	16	3261700
18	35	114.5	16	3261800
19	38	120.5	16	3261900
20	38	120.5	16	3262000

\* Not to BS 122

Non conformes à BS 122 | Nicht nach BS 122 | No conforme a BS 122 | Размер не по BS 122

Not available once current stock is depleted



MILLING CUTTERS



shaping your dreams