



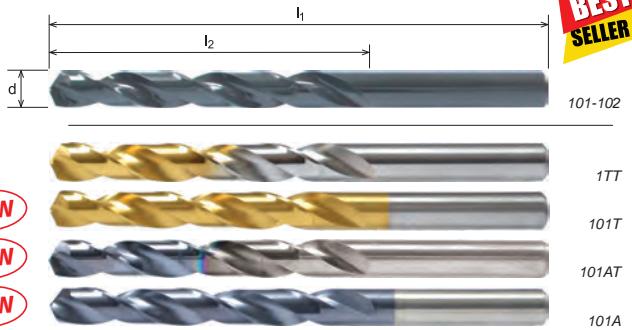
World Class Cutting Tools

OSG GROUP COMPANY

Codes

**101-102
1TT****Straight Shank Jobber Drills**
For precision drilling.**Forets Courts à Queue Cylindrique**
Pour un perçage de précision.**Bohrer mit Zylinderschaft, kurz**
Für Präzisionsbohrung.**Brocas corrientes de mango recto**
Para taladrado de precisión.**Сверла средней серии**
с цилиндрическим хвостовиком
Для сверления отверстий с высокой точностью.

PY



Properties	
Standard Point Pointe Standard Standardspitze Punta estándar Стандартная вершина sizes below 3.0mm	

Split Point Pointe en croix Kreuzanschiff Punta afilada en cruz Вершина Split Point 3.0mm to 13.0mm	
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Standard Point Pointe Standard Standardspitze Punta estándar Стандартная вершина sizes above 13.0mm	
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mm	inch	DIN 338	HSS
5xD	TYPE N	118°	
Ø h8	30°	BLUE FINISH	
BRIGHT FINISH WITH TiN TIP	TiN	BRIGHT FINISH WITH TiAIN TIP	
TiAIN			

Cutting Data	
pg 41-42	app.somta.co.za



STRAIGHT SHANK DRILLS



shaping your dreams

Straight Shank Jobber Drills

EN Straight Shank Jobber Drills

For precision drilling.

Forets Courts à Queue Cylindrique

FR Pour un perçage de précision.

Bohrer mit Zylinderschaft, kurz

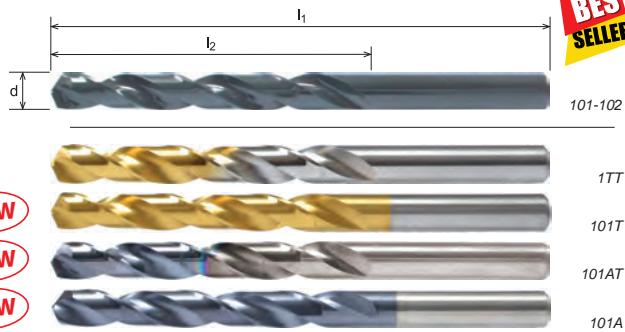
DE Für Präzisionsbohrung.

Brocas corrientes de mango recto

ES Para taladrado de precisión.

Сверла средней серии

RU Для сверления отверстий с высокой точностью.



BEST SELLER

SOMTA
World Class Cutting Tools
OSG GROUP COMPANY

Codes	
101-102	
1TT	

P						M				K				Ti			Ni			Cu				N				Syn				
1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.8	2.1	2.2	2.3	2.4	3.1	3.2	3.3	3.4	4.1	4.2	4.3	5.1	5.2	5.3	6.1	6.2	6.3	6.4	7.1	7.2	7.3	7.4	8.1	8.2	8.3
(●)	(●)	(●)	(●)					(○)	(○)	(○)		(●)	(●)	(○)	(○)				(○)	(○)	(○)	(○)	(○)	(○)	(○)	(○)	(○)	(○)	(○)			

d		l ₂	l ₁	Code						MOQ	Qty ↓
mm	inch			Blue Finish	Bright Finish with TiN Tip		TiN	Bright Finish with TiAlN Tip			
15.1	120	178	178	1011510						10	1
15.2	120	178	178	1011520						10	1
15.25	120	178	1011525	1TT1525		1011525T		1011525AT	1011525A	10	1
15.3	120	178	1011530							10	1
15.4	120	178	1011540							10	1
15.5	120	178	1011550	1TT1550		1011550T		1011550AT	1011550A	10	1
15.6	120	178	1011560							10	1
15.7	120	178	1011570							10	1
15.75	120	178	1011575	1TT1575		1011575T		1011575AT	1011575A	10	1
15.8	120	178	1011580							10	1
15.875	5/8	120	178	1021588							1
15.9	120	178	1011590							10	1
16	120	178	1011600	1TT1600		1011600T		1011600AT	1011600A	10	1
16.1	125	184	1011610							10	1
16.2	125	184	1011620							10	1
16.3	125	184	1011630							10	1
16.4	125	184	1011640							10	1
16.5	125	184	1011650								1
16.6	125	184	1011660							10	1
16.7	125	184	1011670							10	1
16.8	125	184	1011680							10	1
16.9	125	184	1011690							10	1
17	125	184	1011700								1
17.1	130	191	1011710							10	1
17.2	130	191	1011720							10	1
17.3	130	191	1011730							10	1
17.4	130	191	1011740							10	1
17.5	130	191	1011750								1
17.6	130	191	1011760							10	1
17.7	130	191	1011770							10	1
17.8	130	191	1011780							10	1
17.9	130	191	1011790							10	1
18	130	191	1011800								1
18.1	135	198	1011810							10	1
18.2	135	198	1011820							10	1
18.3	135	198	1011830							10	1
18.4	135	198	1011840							10	1
18.5	135	198	1011850								1
18.6	135	198	1011860							10	1
18.7	135	198	1011870							10	1
18.8	135	198	1011880							10	1
18.9	135	198	1011890							10	1
19	135	198	1011900								1
19.1	140	205	1011910							10	1
19.2	140	205	1011920							10	1
19.3	140	205	1011930							10	1
19.4	140	205	1011940							10	1
19.5	140	205	1011950								1
19.6	140	205	1011960							10	1
19.7	140	205	1011970							10	1
19.8	140	205	1011980							10	1
19.9	140	205	1011990							10	1
20	140	205	1012000								1

Available on request (See MOQ)