



OSG GROUP COMPANY

Code
1G7

Properties

Standard Point
Pointe Standard
Standardspitze
Punta estándar
Стандартная вершина
sizes below 2.5mm

Split Point
Pointe en croix
Kreuzanschliff
Punta afilada en cruz
Вершина Split Point
2.5mm and above

mm **DIN 338** **HSS Co5**

5xD **CBA** **TYPE UNI**

130° **h8** **33°**

TiN

Cutting Data

pg 43



Green Band NDX Jobber Drills

Ideal for use on CNC machines where high productivity and accurate holes are required.



Forets courts NDX à Bague Verte

L'outil idéal pour des opérations sur machines CNC requérant une productivité élevée et des trous précis.



NDX-Grünring-Spiralbohrer kurz

Ideal für den Einsatz auf CNC-Maschinen, wo hohe Produktivität und präzise Bohrungen gefordert sind.



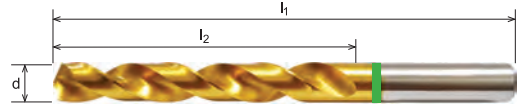
Banda verde NDX Brocas corrientes

Perfecta para emplearla en máquinas CNC donde se requiere una elevada productividad y taladrar con precisión.



Сверла NDX средней серии, зеленая маркировка

Идеально подходит для использования на станках с ЧПУ, где требуется высокая производительность и точность отверстий.



P								M				K				Ti			Ni				Cu				N			Syn		
1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.8	2.1	2.2	2.3	2.4	3.1	3.2	3.3	3.4	4.1	4.2	4.3	5.1	5.2	5.3	6.1	6.2	6.3	6.4	7.1	7.2	7.3	7.4	8.1	8.2	8.3
○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○

d	l ₂	l ₁	Code
1	12	34	1G70100
1.5	18	40	1G70150
1.6	20	43	1G70160
1.7	20	43	1G70170
1.9	22	46	1G70190
2	24	49	1G70200
2.1	24	49	1G70210
2.5	30	57	1G70250
2.6	30	57	1G70260
2.7	33	61	1G70270
2.8	33	61	1G70280
2.9	33	61	1G70290
3	33	61	1G70300
3.1	36	65	1G70310
3.2	36	65	1G70320
3.3	36	65	1G70330
3.4	39	70	1G70340
3.5	39	70	1G70350
3.6	39	70	1G70360
3.7	39	70	1G70370
3.8	43	75	1G70380
3.9	43	75	1G70390
4	43	75	1G70400
4.1	43	75	1G70410
4.2	43	75	1G70420
4.3	47	80	1G70430
4.5	47	80	1G70450
4.8	52	86	1G70480
5	52	86	1G70500
5.1	52	86	1G70510
5.2	52	86	1G70520
5.3	52	86	1G70530
5.5	57	93	1G70550
5.8	57	93	1G70580
5.9	57	93	1G70590
6	57	93	1G70600
6.1	63	101	1G70610
6.2	63	101	1G70620
6.3	63	101	1G70630
6.4	63	101	1G70640

d	l ₂	l ₁	Code
6.5	63	101	1G70650
6.8	69	109	1G70680
6.9	69	109	1G70690
7	69	109	1G70700
7.3	69	109	1G70730
7.5	69	109	1G70750
7.7	75	117	1G70770
7.8	75	117	1G70780
7.9	75	117	1G70790
8	75	117	1G70800
8.1	75	117	1G70810
8.2	75	117	1G70820
8.4	75	117	1G70840
8.5	75	117	1G70850
8.7	81	125	1G70870
8.8	81	125	1G70880
8.9	81	125	1G70890
9	81	125	1G70900
9.3	81	125	1G70930
9.5	81	125	1G70950
9.6	87	133	1G70960
10	87	133	1G71000
10.1	87	133	1G71010
10.2	87	133	1G71020
10.3	87	133	1G71030
10.5	87	133	1G71050
10.6	87	133	1G71060
10.7	94	142	1G71070
10.8	94	142	1G71080
11	94	142	1G71100
11.3	94	142	1G71130
11.5	94	142	1G71150
11.7	94	142	1G71170
11.8	94	142	1G71180
12	101	151	1G71200
12.5	101	151	1G71250
12.7	101	151	1G71270
12.8	101	151	1G71280
12.9	101	151	1G71290
13	101	151	1G71300

Not available once current stock is depleted



STRAIGHT SHANK DRILLS



shaping your dreams