



OSG GROUP COMPANY



Solid Carbide Jobber Drills
High production drilling.



Forets courts en Carbone Monobloc
Perçage haute productivité.



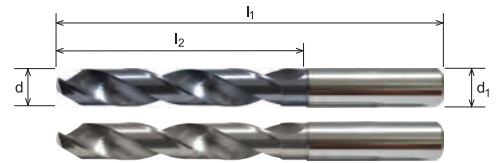
Vollhartmetall-Spiralbohrer kurz
Hochleistungsbohren.



Brocas de longitud corriente de carburo sólido
Elevada producción en taladrado.



Цельные твердосплавные сверла средней серии
Для высокопроизводительного сверления.



Code
01J

Properties

Split Point
Pointe en croix
Kreuzanschiff
Punta afilada en cruz
Вершина Split Point

mm **DIN 6537L** **SOLID CARBIDE**

5xD **TYPE N** 140°

h8 30° **COATED**
UNCOATED

P								M				K				Ti			Ni			Cu				N				Syn					
1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.8	2.1	2.2	2.3	2.4	3.1	3.2	3.3	3.4	4.1	4.2	4.3	5.1	5.2	5.3	6.1	6.2	6.3	6.4	7.1	7.2	7.3	7.4	8.1	8.2	8.3			
●	○	○	○	○	○	○	○	○	○	○	○	●	●	●	●	○	○	○							●	●	●	○	○	○	○	○			

d	d1	l2	l1	Drilling Depth	Code	
					Coated	Uncoated
1	4	8	55	6	01J0100F	01J0100
1.5	4	12	55	9	01J0150F	01J0150
2	4	21	57	16	01J0200F	01J0200
2.5	4	21	57	16	01J0250F	01J0250
3	6	28	66	23	01J0300F	01J0300
3.3	6	28	66	23	01J0330F	01J0330
3.5	6	28	66	23	01J0350F	01J0350
4	6	36	74	29	01J0400F	01J0400
4.2	6	36	74	29	01J0420F	01J0420
4.5	6	36	74	29	01J0450F	01J0450
5	6	44	82	35	01J0500F	01J0500
5.5	6	44	82	35	01J0550F	01J0550
6	6	44	82	35	01J0600F	01J0600
6.3	8	53	91	43	01J0630F	01J0630
6.5	8	53	91	43	01J0650F	01J0650
6.8	8	53	91	43	01J0680F	01J0680
7	8	53	91	43	01J0700F	01J0700
7.5	8	53	91	43	01J0750F	01J0750
8	8	53	91	43	01J0800F	01J0800
8.5	10	61	103	49	01J0850F	01J0850
9	10	61	103	49	01J0900F	01J0900
9.5	10	61	103	49	01J0950F	01J0950
10	10	61	103	49	01J1000F	01J1000
10.2	12	71	118	56	01J1020F	01J1020
10.5	12	71	118	56	01J1050F	01J1050
11	12	71	118	56	01J1100F	01J1100
11.5	12	71	118	56	01J1150F	01J1150
12	12	71	118	56	01J1200F	01J1200
12.5	14	77	124	60	01J1250F	01J1250
12.7	14	77	124	60	01J1270F	01J1270
13	14	77	124	60	01J1300F	01J1300
13.5	14	77	124	60	01J1350F	01J1350
14	14	77	124	60	01J1400F	01J1400

Cutting Data

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STRAIGHT SHANK DRILLS



shaping your dreams