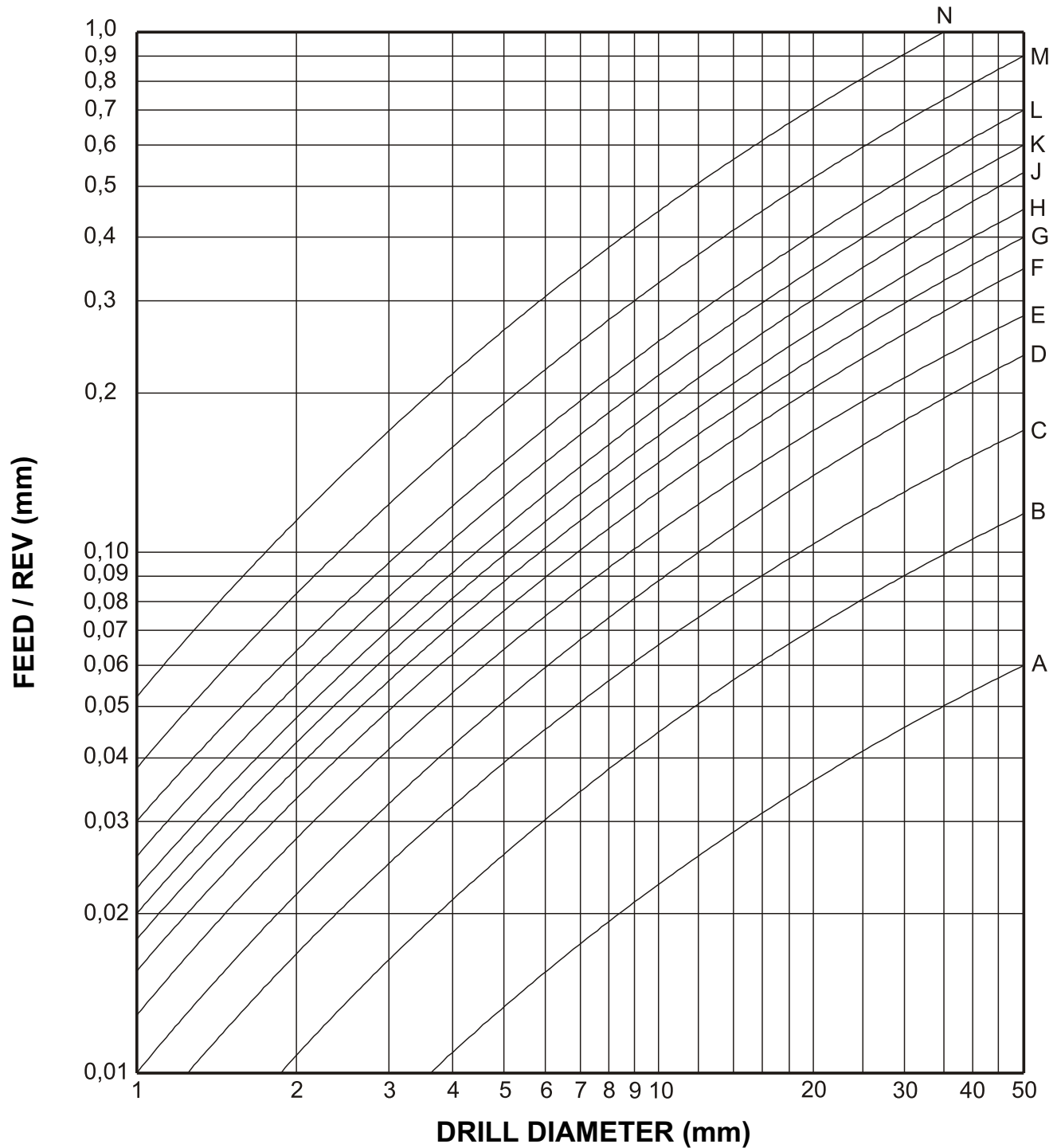


# RECOMMENDED DRILL FEEDS (mm / rev.)



## HOW TO USE THE DRILL FEED CHART

1. Locate Feed Curve (as given on the selection guide) on the right-hand side of the drill feed chart.
2. Locate Drill Diameter along bottom axis of chart.
3. Determine point of intersection of Feed Curve and Drill Diameter.
4. Project horizontally from point of intersection to left hand side of chart and read off nearest FEED / REV (mm).
5. Select nearest Feed on Drilling Machine within +/- 20% of chart figure.