

 **Parallel Hand Reamers**
General hand reaming.

 **Alésoirs à main parallèles**
Pour l'alésage à main universel.

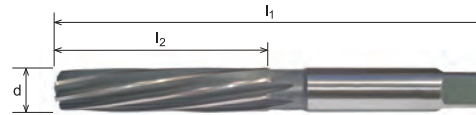
 **Handreibahlen mit Zylinderschaft**
Allgemeines Handaufreihen.

 **Escariadores paralelos manuales**
Escariado manual general.

 **Ручные развертки с цилиндрическим хвостовиком**
Общее ручное развертывание.






OSG GROUP COMPANY



Codes
Códigos
Коды

701, 702

Properties
Propriétés
Eigenschaften
Propiedades
Свойства

mm inch	BS 328 ISO 236/1 DIN 206	HSS
H7		
		

d		l ₂	l ₁	Code Código Код
mm	inch			
1.5		20	41	7010150
1.587	1/16	21	44	7020159
2		25	50	7010200
2.381	3/32	29	58	7020238
2.5		29	58	7010250
2.778	7/64	31	62	7020278
3		31	62	7010300
3.175	1/8	33	66	7020318
3.5		35	71	7010350
3.572	9/64	35	71	7020357
3.969	5/32	38	76	7020397
4		38	76	7010400
4.366	11/64	41	81	7020437
4.5		41	81	7010450
4.762	3/16	44	87	7020476
5		44	87	7010500
5.159	13/64	44	87	7020516
5.5		47	93	7010550
5.556	7/32	47	93	7020556
5.953	15/64	47	93	7020595
6		47	93	7010600
6.350	1/4	50	100	7020635
6.5		50	100	7010650
7		54	107	7010700
7.144	9/32	54	107	7020714
7.5		54	107	7010750
7.937	5/16	58	115	7020794
8		58	115	7010800
8.5		58	115	7010850
8.731	11/32	62	124	7020873
9		62	124	7010900
9.5		62	124	7010950
9.525	3/8	66	133	7020953
10		66	133	7011000
10.319	13/32	66	133	7021032
10.5		66	133	7011050
11		71	142	7011100
11.112	7/16	71	142	7021111
11.5		71	142	7011150
11.906	15/32	76	152	7021191
12		76	152	7011200
12.5		76	152	7011250

d		l ₂	l ₁	Code Código Код
mm	inch			
12.700	1/2	76	152	7021270
13		76	152	7011300
13.5		81	163	7011350
14		81	163	7011400
14.287	9/16	81	163	7021429
14.5		81	163	7011450
15		81	163	7011500
15.5		87	175	7011550
15.875	5/8	87	175	7021588
16		87	175	7011600
17		87	175	7011700
17.462	11/16	93	188	7021746
18		93	188	7011800
19		93	188	7011900
19.050	3/4	100	201	7021905
20		100	201	7012000
20.637	13/16	100	201	7022064
21		100	201	7012100
22		107	215	7012200
22.225	7/8	107	215	7022223
23		107	215	7012300
23.812	15/16	115	231	7022381
24		115	231	7012400
25		115	231	7012500
25.400	1"	115	231	7022540
26		115	231	7012600
27		124	247	7012700
28		124	247	7012800
28.575	1.1/8	124	247	7022858
29		124	247	7012900
30		124	247	7013000
31		133	265	7013100
31.750	1.1/4	133	265	7023175
32		133	265	7013200
33		133	265	7013300
34		133	265	7013400
34.925	1.3/8	133	265	7023493
35		133	284	7013500
36		142	284	7013600
37		142	284	7013700
38		142	284	7013800
38.100	1.1/2	142	284	7023810

Application
Anwendung
Aplicación
Применение

GENERAL
ALLGEMEINE
ОБЩЕЕ



Reamers,
Countersinks
& Counterbores

Alésoirs, fraises coniques & fraises à chambrer et lamer

Reibahlen, Kegel- und Flachsenker

Escariadores, avellanadores y contrataladros

Развертки, зенковки и цевковки



shaping your dreams