



OSG GROUP COMPANY

Code  
Código  
Код

**1BS**

Properties Propriétés Eigenschaften Propiedades Свойства		
inch wire	DIN 1897	HSS Co5
	CBA	TYPE VA
	35°	RF
TiAIN		pgs 70, 78



**Blue Band RF Stub Drills**

Ideal for use on CNC machines where high productivity and accurate holes are required.

**Forets extra courts RF à Bague Bleue**

L'outil idéal pour des opérations sur machines CNC requérant une productivité élevée et des trous précis.

**RF-Blauring-Spiralbohrer extra kurz**

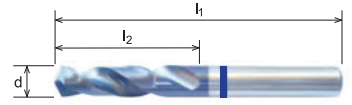
Ideal für den Einsatz auf CNC-Maschinen, wo hohe Produktivität und präzise Bohrungen gefordert sind.

**Brocas cortas RF banda azul**

Perfecta para emplearla en máquinas CNC donde se requiere una elevada productividad y taladrar con precisión.

**Сверла RF короткой серии, синяя маркировка**

Идеально подходит для использования на станках с ЧПУ, где требуется высокая производительность и точность отверстий.



d	mm Equiv. mm-Äquivalent Ecuivalente en mm Эквивалент в мм	l <sub>2</sub>	l <sub>1</sub>	Code Código Код
5/64"	1.984	12	38	1BS0198
No.47	1.994	12	38	1BS0199
No.46	2.057	12	38	1BS0206
No.45	2.083	12	38	1BS0208
No.44	2.184	13	40	1BS0218
No.43	2.261	13	40	1BS0226
No.42	2.375	14	43	1BS0237
3/32"	2.381	14	43	1BS0238
No.41	2.438	14	43	1BS0244
No.40	2.489	14	43	1BS0249
No.39	2.527	14	43	1BS0253
No.38	2.578	14	43	1BS0258
No.37	2.642	14	43	1BS0264
No.36	2.705	16	46	1BS0271
7/64"	2.778	16	46	1BS0278
No.35	2.794	16	46	1BS0279
No.34	2.819	16	46	1BS0282
No.33	2.870	16	46	1BS0287
No.32	2.946	16	46	1BS0295
No.31	3.048	18	49	1BS0305
1/8"	3.175	18	49	1BS0318
No.30	3.264	18	49	1BS0326
No.29	3.454	20	52	1BS0345
No.28	3.569	20	52	1BS0356
9/64"	3.572	20	52	1BS0357
No.27	3.658	20	52	1BS0366
No.26	3.734	20	52	1BS0373
No.25	3.797	22	55	1BS0379
No.24	3.861	22	55	1BS0386
No.23	3.912	22	55	1BS0391
5/32"	3.969	22	55	1BS0397
No.22	3.988	22	55	1BS0399
No.21	4.039	22	55	1BS0404
No.20	4.089	22	55	1BS0409
No.19	4.216	22	55	1BS0422
No.18	4.305	24	58	1BS0431
11/64"	4.366	24	58	1BS0437
No.17	4.394	24	58	1BS0439

d	mm Equiv. mm-Äquivalent Ecuivalente en mm Эквивалент в мм	l <sub>2</sub>	l <sub>1</sub>	Code Código Код
No.16	4.496	24	58	1BS0449
No.15	4.572	24	58	1BS0457
No.14	4.623	24	58	1BS0462
No.13	4.699	24	58	1BS0469
3/16"	4.762	26	62	1BS0476
No.12	4.800	26	62	1BS0479
No.11	4.851	26	62	1BS0485
No.10	4.915	26	62	1BS0492
No.9	4.978	26	62	1BS0498
No.8	5.055	26	62	1BS0506
No.7	5.105	26	62	1BS0511
13/64"	5.159	26	62	1BS0516
No.6	5.182	26	62	1BS0518
No.5	5.220	26	62	1BS0522
No.4	5.309	28	66	1BS0532
No.3	5.410	28	66	1BS0541
7/32"	5.556	28	66	1BS0556
No.2	5.613	28	66	1BS0561
No.1	5.791	28	66	1BS0579
15/64"	5.953	28	66	1BS0595
1/4"	6.350	31	70	1BS0634
17/64"	6.747	34	74	1BS0675
9/32"	7.144	34	74	1BS0714
19/64"	7.541	37	79	1BS0754
5/16"	7.937	37	79	1BS0794
21/64"	8.334	37	79	1BS0833
11/32"	8.731	40	84	1BS0873
23/64"	9.128	40	84	1BS0913
3/8"	9.525	43	89	1BS0953
25/64"	9.922	43	89	1BS0992
13/32"	10.319	43	89	1BS1032
27/64"	10.716	47	95	1BS1072
7/16"	11.112	47	95	1BS1111
29/64"	11.509	47	95	1BS1151
15/32"	11.906	51	102	1BS1191
31/64"	12.303	51	102	1BS1229
1/2"	12.700	51	102	1BS1269

Available on request  
Disponibile sur demande  
Lieferbar auf Anfrage  
Disponibile bajo pedido  
Доступен по запросу

Application Anwendung Aplicación Применение	STAINLESS STEEL ACIER INOXYDABLE EDELSTAHL ACERO INOXIDABLE НЕРЖАВЕЮЩАЯ СТАЛЬ	TITANIUM TITANE TITAN ТИТАН	HEAT TREATABLE STEEL TRAITEMENTS THERMIQUES ACIER VERGÜTUNGSSTAHL ACEROS TRATABLES TÉRMICAMENTE ТЕРМИЧЕСКИ УЛУЧШЕННАЯ СТАЛЬ
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**Straight Shank Drills**  
Forets à queue droite  
Bohrer mit Zylinderschaft  
Brocas de mango recto  
Сверла с цилиндрическим хвостовиком

