


 **Straight Shank Jobber Drills**
For precision drilling.

 **Forets Courts à Queue Cylindrique**
Pour un perçage de précision.

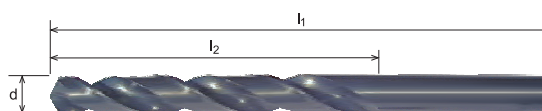
 **Bohrer mit Zylinderschaft, kurz**
Für Präzisionsbohrung.

 **Brocas corrientes de mango recto**
Para taladrado de precisión.

 **Сверла средней серии**
с цилиндрическим хвостовиком
Для сверления отверстий с высокой точностью.



OSG GROUP COMPANY



Codes
Códigos
Коды








101, 102

d		l ₂	l ₁	Code Código Код
mm	inch			
0.3		3	19	1010030
0.35		4	19	1010035
0.397	1/64	5	20	1020040
0.4		5	20	1010040
0.45		5	20	1010045
0.5		6	22	1010050
0.55		7	24	1010055
0.6		7	24	1010060
0.62		8	26	1010062
0.7		9	28	1010070
0.75		9	28	1010075
0.794	1/32	10	30	1020079
0.8		10	30	1010080
0.88		11	32	1010088
0.9		11	32	1010090
0.92		11	32	1010092
1		12	34	1010100
1.05		12	34	1010105
1.1		14	36	1010110
1.15		14	36	1010115
1.191	3/64	16	38	1020119
1.2		16	38	1010120
1.25		16	38	1010125
1.3		16	38	1010130
1.35		18	40	1010135
1.4		18	40	1010140
1.45		18	40	1010145
1.5		18	40	1010150
1.55		20	43	1010155
1.587	1/16	20	43	1020159
1.6		20	43	1010160
1.65		20	43	1010165
1.7		20	43	1010170
1.75		22	46	1010175
1.8		22	46	1010180
1.85		22	46	1010185
1.9		22	46	1010190
1.95		24	49	1010195
1.984	5/64	24	49	1020198
2		24	49	1010200
2.05		24	49	1010205
2.1		24	49	1010210
2.15		27	53	1010215
2.2		27	53	1010220
2.25		27	53	1010225
2.3		27	53	1010230
2.35		27	53	1010235
2.381	3/32	30	57	1020238
2.4		30	57	1010240
2.45		30	57	1010245
2.5		30	57	1010250
2.55		30	57	1010255
2.6		30	57	1010260
2.65		30	57	1010265
2.7		33	61	1010270
2.75		33	61	1010275
2.778	7/64	33	61	1020278
2.8		33	61	1010280
2.85		33	61	1010285
2.9		33	61	1010290
2.95		33	61	1010295
3		33	61	1010300
3.1		36	65	1010310
3.175	1/8	36	65	1020318

d		l ₂	l ₁	Code Código Код
mm	inch			
3.2		36	65	1010320
3.25		36	65	1010325
3.3		36	65	1010330
3.4		39	70	1010340
3.5		39	70	1010350
3.572	9/64	39	70	1020357
3.6		39	70	1010360
3.7		39	70	1010370
3.8		43	75	1010380
3.9		43	75	1010390
3.969	5/32	43	75	1020397
4		43	75	1010400
4.1		43	75	1010410
4.2		43	75	1010420
4.25		43	75	1010425
4.3		47	80	1010430
4.366	11/64	47	80	1020437
4.4		47	80	1010440
4.5		47	80	1010450
4.6		47	80	1010460
4.7		47	80	1010470
4.762	3/16	52	86	1020476
4.8		52	86	1010480
4.9		52	86	1010490
5		52	86	1010500
5.1		52	86	1010510
5.159	13/64	52	86	1020516
5.2		52	86	1010520
5.25		52	86	1010525
5.3		52	86	1010530
5.4		57	93	1010540
5.5		57	93	1010550
5.556	7/32	57	93	1020556
5.6		57	93	1010560
5.7		57	93	1010570
5.75		57	93	1010575
5.8		57	93	1010580
5.9		57	93	1010590
5.953	15/64	57	93	1020595
6		57	93	1010600
6.1		63	101	1010610
6.2		63	101	1010620
6.25		63	101	1010625
6.3		63	101	1010630
6.350	1/4	63	101	1020635
6.4		63	101	1010640
6.5		63	101	1010650
6.6		63	101	1010660
6.7		63	101	1010670
6.747	17/64	69	109	1020675
6.75		69	109	1010675
6.8		69	109	1010680
6.9		69	109	1010690
7		69	109	1010700
7.1		69	109	1010710
7.144	9/32	69	109	1020714
7.2		69	109	1010720
7.3		69	109	1010730
7.4		69	109	1010740
7.5		69	109	1010750
7.541	19/64	75	117	1020754
7.6		75	117	1010760
7.7		75	117	1010770

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Properties
Propriétés
Eigenschaften
Propiedades
Свойства

mm inch	DIN 338	HSS
	TYPE N	
		
	BLUE FINISH	



**Straight
Shank Drills**
Forets à queue droite
Bohrer mit
Zylinderschaft
Brocas de mango recto
Сверла с
цилиндрическим
хвостовиком





OSG GROUP COMPANY

Codes
Códigos
Коды

101, 102

Properties
Propriétés
Eigenschaften
Propiedades
Свойства

mm inch	DIN 338	HSS
	TYPE N	
	BLUE FINISH	

pgs 70, 74-75

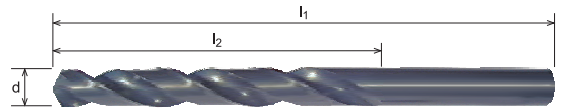
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d		l ₂	l ₁	Code Código Код
mm	inch			
... from previous page				
7.8		75	117	1010780
7.9		75	117	1010790
7.937	5/16	75	117	1020794
8		75	117	1010800
8.1		75	117	1010810
8.2		75	117	1010820
8.25		75	117	1010825
8.3		75	117	1010830
8.334	21/64	75	117	1020833
8.4		75	117	1010840
8.5		75	117	1010850
8.6		81	125	1010860
8.7		81	125	1010870
8.731	11/32	81	125	1020873
8.75		81	125	1010875
8.8		81	125	1010880
8.9		81	125	1010890
9		81	125	1010900
9.1		81	125	1010910
9.128	23/64	81	125	1020913
9.2		81	125	1010920
9.25		81	125	1010925
9.3		81	125	1010930
9.4		81	125	1010940
9.5		81	125	1010950
9.525	3/8	87	133	1020953
9.6		87	133	1010960
9.7		87	133	1010970
9.75		87	133	1010975
9.8		87	133	1010980
9.9		87	133	1010990
9.922	25/64	87	133	1020992
10		87	133	1011000
10.1		87	133	1011010
10.2		87	133	1011020
10.25		87	133	1011025
10.3		87	133	1011030
10.319	13/32	87	133	1021032
10.4		87	133	1011040
10.5		87	133	1011050
10.6		87	133	1011060
10.7		94	142	1011070
10.716	27/64	94	142	1021072
10.75		94	142	1011075
10.8		94	142	1011080
10.9		94	142	1011090
11		94	142	1011100
11.1		94	142	1011110
11.112	7/16	94	142	1021111
11.2		94	142	1011120
11.3		94	142	1011130
11.4		94	142	1011140
11.5		94	142	1011150

d		l ₂	l ₁	Code Código Код
mm	inch			
11.509	29/64	94	142	1021151
11.6		94	142	1011160
11.7		94	142	1011170
11.8		94	142	1011180
11.9		101	151	1011190
11.906	15/32	101	151	1021191
12		101	151	1011200
12.1		101	151	1011210
12.2		101	151	1011220
12.25		101	151	1011225
12.3		101	151	1011230
12.303	31/64	101	151	1021230
12.4		101	151	1011240
12.5		101	151	1011250
12.6		101	151	1011260
12.7		101	151	1011270
12.700	1/2	101	151	1021270
12.75		101	151	1011275
12.8		101	151	1011280
12.9		101	151	1011290
13		101	151	1011300
13.097	33/64	101	151	1021310
13.1		101	151	1011310
13.2		101	151	1011320
13.25		108	160	1011325
13.3		108	160	1011330
13.4		108	160	1011340
13.494	17/32	108	160	1021349
13.5		108	160	1011350
13.6		108	160	1011360
13.7		108	160	1011370
13.8		108	160	1011380
13.891	35/64	108	160	1021389
14		108	160	1011400
14.25		114	169	1011425
14.287	9/16	114	169	1021429
14.5		114	169	1011450
14.684	37/64	114	169	1021468
14.75		114	169	1011475
15		114	169	1011500
15.25		120	178	1011525
15.5		120	178	1011550
15.75		120	178	1011575
15.875	5/8	120	178	1021588
16		120	178	1011600
16.5		125	184	1011650
17		125	184	1011700
17.5		130	191	1011750
18		130	191	1011800
18.5		135	198	1011850
19		135	198	1011900
19.5		140	205	1011950
20		140	205	1012000



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Bohrer mit Zylinderschaft
Brocas de mango recto
Сверла с цилиндрическим хвостовиком



shaping your dreams

Application Anwendung Aplicación Применение	GENERAL ALLGEMEINE ОБЩЕЕ
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