



OSG GROUP COMPANY



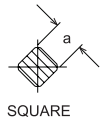
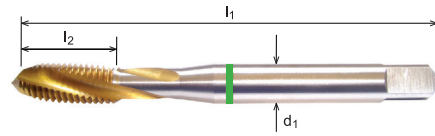
**Green Band Spiral Flute Taps**  
For machine tapping of blind holes in carbon steels.

**Tarauts à goujure hélicoïdale à Bague Verte**  
Pour le taraudage à la machine de trous débouchants dans des aciers au carbone.

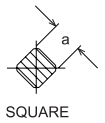
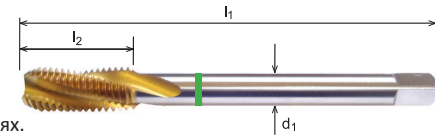
**Grünring-Gewindebohrer mit Spiralnut**  
Für das maschinelle Gewindebohren von Sacklöchern in Kohlenstoffstählen.

**Machos de roscar ranura helicoidal banda verde**  
Para roscado a máquina de orificios ciegos en aceros al carbono.

**Машинные метчики со спиральной стружечной канавкой, зеленая маркировка**  
Для нарезания резьбы в глухих отверстиях в углеродистых сталях.



SQUARE



SQUARE

Codes
<b>562</b>
<b>567</b>

Properties		
<b>M</b>	<b>DIN 371 562</b>	<b>DIN 376 567</b>
<b>HSSE V3</b>	<b>CBA</b>	<b>TYPE UNI</b>
<b>ISO 2 6H</b>		
		<b>TiN</b>

P								M				K				Ti			Ni			Cu				N				Vc: m/min		
1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.8	2.1	2.2	2.3	2.4	3.1	3.2	3.3	3.4	4.1	4.2	4.3	5.1	5.2	5.3	6.1	6.2	6.3	6.4	7.1	7.2	7.3	7.4	Syn		
40	40	32	27	13	11	8	7	5	22	18	25	18							18	45	35	48	40	30	22	8.1	8.2	8.3				

Size	Pitch	l <sub>1</sub>	l <sub>2</sub>	d <sub>1</sub>	a	No. of Flutes	Code
M3	0.5	56	11	3.5	2.7	3	5620300
M4	0.7	63	13	4.5	3.4	3	5620400
M5	0.8	70	16	6	4.9	3	5620500
M6	1	80	19	6	4.9	3	5620600
M7	1	80	19	7	5.5	3	5620700
M8	1.25	90	22	8	6.2	3	5620800
M10	1.5	100	24	10	8	3	5621000

Size	Pitch	l <sub>1</sub>	l <sub>2</sub>	d <sub>1</sub>	a	No. of Flutes	Code
M3.5	0.6	56	13	2.5	2.1	3	5670350
M4	0.7	63	13	2.8	2.1	3	5670400
M5	0.8	70	16	3.5	2.7	3	5670500
M6	1	80	19	4.5	3.4	3	5670600
M8	1.25	90	22	6	4.9	3	5670800
M10	1.5	100	24	7	5.5	3	5671000
M12	1.75	110	29	9	7	3	5671200
M14	2	110	30	11	9	3	5671400
M16	2	110	32	12	9	3	5671600
M18	2.5	125	34	14	11	4	5671800
M20	2.5	140	34	16	12	4	5672000
M22	2.5	140	34	18	14.5	4	5672200
M24	3	160	38	18	14.5	4	5672400

Not available once current stock is depleted



THREADING TOOLS



shaping your dreams