


Green Band Gun Nose Taps

For machine tapping of through holes in carbon steels.


Tarauds à Bague Verte Entrée Gun

Pour le taraudage à la machine de trous débouchants dans des aciers au carbone.


Grünring-Gewindebohrer mit Schälanschnitt

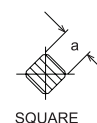
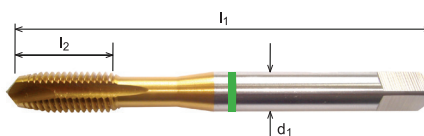
Für das maschinelle Gewindebohren von Durchgangslöchern in Kohlenstoffstählen.


Machos de roscar a máquina con punta helicoidal dormer (gun nose) de banda verde

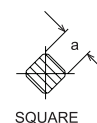
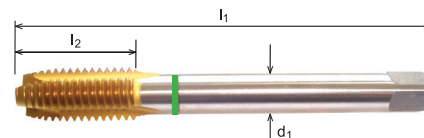
Para roscado a máquina de orificios pasantes en aceros al carbono.


Машинные метчики с прямой стружечной канавкой и подточкой, зеленая маркировка

Для нарезания резьбы в сквозных отверстиях в углеродистых сталях.



SQUARE



SQUARE

Vc: m/min

P								M				K				Ti			Ni			Cu				N				Syn					
1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.8	2.1	2.2	2.3	2.4	3.1	3.2	3.3	3.4	4.1	4.2	4.3	5.1	5.2	5.3	6.1	6.2	6.3	6.4	7.1	7.2	7.3	7.4	8.1	8.2	8.3			
40	40	32	27	13	11			8	7	5		22	18	25	18							18	45	35					48	40	30	22			

Size	Pitch	l ₁	l ₂	d ₁	a	No. of Flutes	Code
M3	0.5	56	11	3.5	2.7	3	5610300
M4	0.7	63	13	4.5	3.4	3	5610400
M5	0.8	70	16	6	4.9	3	5610500
M6	1	80	19	6	4.9	3	5610600
M7	1	80	19	7	5.5	3	5610700
M8	1.25	90	22	8	6.2	3	5610800
M10	1.5	100	24	10	8	3	5611000

Size	Pitch	l ₁	l ₂	d ₁	a	No. of Flutes	Code
M3.5	0.6	56	13	2.5	2.1	3	5660350
M4	0.7	63	13	2.8	2.1	3	5660400
M5	0.8	70	16	3.5	2.7	3	5660500
M6	1	80	19	4.5	3.4	3	5660600
M8	1.25	90	22	6	4.9	3	5660800
M10	1.5	100	24	7	5.5	3	5661000
M12	1.75	110	29	9	7	3	5661200
M14	2	110	30	11	9	3	5661400
M16	2	110	32	12	9	4	5661600
M18	2.5	125	34	14	11	4	5661800
M20	2.5	140	34	16	12	4	5662000
M22	2.5	140	34	18	14.5	4	5662200
M24	3	160	38	18	14.5	4	5662400

Codes
561
566

Properties		
M	DIN 371 561	DIN 376 566
HSSE V3	CBA	TYPE UNI
ISO 2 6H	60°	GUN NOSE SPIRAL POINT
		TiN

