

EN Spiral Flute Short Machine Taps
For machine tapping of blind holes.

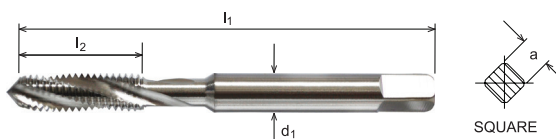
FR Tarauds machine courts goujure hélicoïdale
Pour le taraudage à la machine de trous borgnes.

DE Kurze Maschinengewindebohrer mit Spiralnut
Für das maschinelle Gewindebohren von Sacklöchern.

ES Machos cortos de roscado
a máquina con ranura helicoidal
Para roscado a máquina de orificios ciegos.

PY Короткие машинные метчики со
спиральной стружечной канавкой
Для машинного нарезания резьбы в глухих отверстиях.

**Now with Improved
Geometry & Performance!**
SAME PRICE! EXTENDED LIFE!



SQUARE

Vc: m/min

P								M				K				Ti			Ni			Cu				N				Syn		
1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.8	2.1	2.2	2.3	2.4	3.1	3.2	3.3	3.4	4.1	4.2	4.3	5.1	5.2	5.3	6.1	6.2	6.3	6.4	7.1	7.2	7.3	7.4	8.1	8.2	8.3
25	22	18	16	10	5			6	5			15	8	15	8	10	5		12	5		12	30	20	40	35	20	15	30			

Size	Pitch	l ₁	l ₂	d ₁	a	No. of Flutes	Code
M3	0.5	48	11	3.15	2.5	3	5090300
M3.5	0.6	50	13	3.55	2.8	3	5090350
M4	0.7	53	13	4	3.15	3	5090400
M5	0.8	58	16	5	4	3	5090500
M6	1	66	19	6.3	5	3	5090600
M7	1	66	19	7.1	5.6	3	5090700
M8	1.25	72	22	8	6.3	3	5090800
M9	1.25	72	22	9	7.1	3	5090900
M10	1.5	80	24	10	8	3	5091000
M11	1.5	85	25	8	6.3	3	5091100
M12	1.75	89	29	9	7.1	3	5091200
M14	2	95	30	11.2	9	3	5091400
M16	2	102	32	12.5	10	3	5091600
M18	2.5	112	37	14	11.2	4	5091800
M20	2.5	112	37	14	11.2	4	5092000
M22	2.5	118	38	16	12.5	4	5092200
M24	3	130	45	18	14	4	5092400

Code

509

Properties

M	ISO 529	HSSE V3
	ISO 2 6H	

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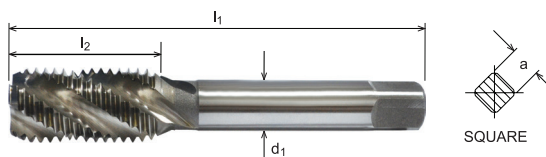
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M5	0.8	58	16	5	4	3	5100500
M6	1	66	19	6.3	5	3	5100600
M7	1	66	19	7.1	5.6	3	5100700
M8	1.25	72	22	8	6.3	3	5100800
M9	1.25	72	22	9	7.1	3	5100900
M10	1.5	80	24	10	8	3	5101000
M11	1.5	85	25	8	6.3	3	5101100
M12	1.75	89	29	9	7.1	3	5101200
M14	2	95	30	11.2	9	3	5101400
M16	2	102	32	12.5	10	3	5101600
M18	2.5	112	37	14	11.2	4	5101800
M20	2.5	112	37	14	11.2	4	5102000
M22	2.5	118	38	16	12.5	4	5102200
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Code

510

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	ISO 2 6H	

