



OSG GROUP COMPANY

Code
Código
Код

1R5

Properties
Propriétés
Eigenschaften
Propiedades
Свойства



mm
inch
wire
letter

DIN
338

HSS
Co5

5xD

CBA

TYPE
H

TYPE
FS

130°

h8

30°

TiAIN

Cutting Data
Données de coupe
Schnittdaten
Datos de corte
Характеристики резания

pg 63



STRAIGHT
SHANK DRILLS

FORETS À
QUEUE DROITE

BOHRER MIT
ZYLINDERSCHAFT

BROCAS DE
MANGO RECTO

СВЕРЛА С
ЦИЛИНДРИЧЕСКИМ
ХВОСТОВИКОМ



Red Band UDS Jobber Drills

Ideal for use on CNC machines where high productivity and accurate holes are required.



Forets courts UDS à Bague Rouge

L'outil idéal pour des opérations sur machines CNC requérant une productivité élevée et des trous précis.



UDS-Rotring-Spiralbohrer kurz

Ideal für den Einsatz auf CNC-Maschinen, wo hohe Produktivität und präzise Bohrungen gefordert sind.



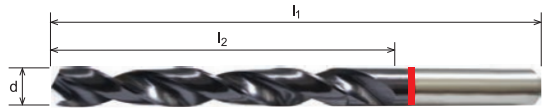
Banda roja UDS Brocas corrientes

Perfecta para emplearla en máquinas CNC donde se requiere una elevada productividad y taladrar con precisión.



Сверла UDS средней серии, красная маркировка

Идеально подходит для использования на станках с ЧПУ, где требуется высокая производительность и точность отверстий.



d	mm Equiv. mm-Äquivalent Equivalente en mm Эквивалент в мм	l ₂	l ₁	Code Código Код
1		12	34	1R50100
1.5		18	40	1R50150
1.6		20	43	1R50160
5/64	1.984	24	49	1R50198 <small>NEW STOCKS</small>
No.47	1.994	24	49	1R50199 <small>NEW STOCKS</small>
2		24	49	1R50200
No.46	2.057	24	49	1R50206 <small>NEW STOCKS</small>
No.45	2.083	24	49	1R50208 <small>NEW STOCKS</small>
2.1		24	49	1R50210
No.44	2.184	27	53	1R50218 <small>NEW STOCKS</small>
No.43	2.261	27	53	1R50226 <small>NEW STOCKS</small>
No.42	2.375	30	57	1R50237 <small>NEW STOCKS</small>
3/32		30	57	1R50238 <small>NEW STOCKS</small>
No.41	2.438	30	57	1R50244 <small>NEW STOCKS</small>
No.40	2.489	30	57	1R50249 <small>NEW STOCKS</small>
2.5		30	57	1R50250
No.39	2.527	30	57	1R50253 <small>NEW STOCKS</small>
No.38	2.578	30	57	1R50258 <small>NEW STOCKS</small>
No.37	2.642	30	57	1R50264 <small>NEW STOCKS</small>
No.36	2.705	33	61	1R50271 <small>NEW STOCKS</small>
7/64	2.778	33	61	1R50278 <small>NEW STOCKS</small>
No.35	2.794	33	61	1R50279 <small>NEW STOCKS</small>
No.34	2.819	33	61	1R50282 <small>NEW STOCKS</small>
No.33	2.870	33	61	1R50287 <small>NEW STOCKS</small>
2.9		33	61	1R50290
No.32	2.946	33	61	1R50295 <small>NEW STOCKS</small>
3		33	61	1R50300
No.31	3.048	36	65	1R50305 <small>NEW STOCKS</small>
1/8	3.175	36	65	1R50318 <small>NEW STOCKS</small>
No.30	3.264	36	65	1R50326 <small>NEW STOCKS</small>
3.3		36	65	1R50330
No.29	3.454	39	70	1R50345 <small>NEW STOCKS</small>
3.5		39	70	1R50350
No.28	3.569	39	70	1R50356 <small>NEW STOCKS</small>
9/64	3.572	39	70	1R50357 <small>NEW STOCKS</small>
No.27	3.658	39	70	1R50366 <small>NEW STOCKS</small>
3.7		39	70	1R50370 <small>NEW STOCKS</small>
No.26	3.734	39	70	1R50373 <small>NEW STOCKS</small>
No.25	3.797	43	75	1R50379 <small>NEW STOCKS</small>
No.24	3.861	43	75	1R50386 <small>NEW STOCKS</small>
No.23	3.912	43	75	1R50391 <small>NEW STOCKS</small>
5/32	3.969	43	75	1R50397 <small>NEW STOCKS</small>
No.22	3.988	43	75	1R50399 <small>NEW STOCKS</small>
4		43	75	1R50400
No.21	4.039	43	75	1R50404 <small>NEW STOCKS</small>
No.20	4.089	43	75	1R50409 <small>NEW STOCKS</small>
4.2		43	75	1R50420
No.19	4.216	43	75	1R50422 <small>NEW STOCKS</small>
No.18	4.305	47	80	1R50431 <small>NEW STOCKS</small>
11/64	4.366	47	80	1R50437 <small>NEW STOCKS</small>
No.17	4.394	47	80	1R50439 <small>NEW STOCKS</small>
No.16	4.496	47	80	1R50449 <small>NEW STOCKS</small>
4.5		47	80	1R50450
No.15	4.572	47	80	1R50457 <small>NEW STOCKS</small>

d	mm Equiv. mm-Äquivalent Equivalente en mm Эквивалент в мм	l ₂	l ₁	Code Código Код
No.14	4.623	47	80	1R50462 <small>NEW STOCKS</small>
No.13	4.699	47	80	1R50469 <small>NEW STOCKS</small>
3/16	4.762	52	86	1R50476 <small>NEW STOCKS</small>
No.12	4.800	52	86	1R50479 <small>NEW STOCKS</small>
No.11	4.851	52	86	1R50485 <small>NEW STOCKS</small>
No.10	4.915	52	86	1R50492 <small>NEW STOCKS</small>
No.9	4.978	52	86	1R50498 <small>NEW STOCKS</small>
5		52	86	1R50500
No.8	5.055	52	86	1R50506 <small>NEW STOCKS</small>
No.7	5.105	52	86	1R50511 <small>NEW STOCKS</small>
13/64	5.159	52	86	1R50516 <small>NEW STOCKS</small>
No.6	5.182	52	86	1R50518 <small>NEW STOCKS</small>
No.5	5.220	52	86	1R50522 <small>NEW STOCKS</small>
No.4	5.309	57	93	1R50532 <small>NEW STOCKS</small>
No.3	5.410	57	93	1R50541 <small>NEW STOCKS</small>
5.5		57	93	1R50550
7/32	5.556	57	93	1R50556 <small>NEW STOCKS</small>
No.2	5.613	57	93	1R50561 <small>NEW STOCKS</small>
No.1	5.791	57	93	1R50579 <small>NEW STOCKS</small>
15/64	5.953	57	93	1R50595 <small>NEW STOCKS</small>
6		57	93	1R50600
1/4	6.350	63	101	1R50635 <small>NEW STOCKS</small>
6.5		63	101	1R50650
LTR.F	6.528	63	101	1R50653 <small>NEW STOCKS</small>
17/64	6.747	69	109	1R50675 <small>NEW STOCKS</small>
6.8		69	109	1R50680
LTR.I	6.909	69	109	1R50691 <small>NEW STOCKS</small>
7		69	109	1R50700
9/32	7.144	69	109	1R50714 <small>NEW STOCKS</small>
7.5		69	109	1R50750
19/64	7.541	75	117	1R50754 <small>NEW STOCKS</small>
5/16	7.937	75	117	1R50794 <small>NEW STOCKS</small>
8		75	117	1R50800
21/64	8.334	75	117	1R50833 <small>NEW STOCKS</small>
LTR.Q	8.433	75	117	1R50843 <small>NEW STOCKS</small>
8.5		75	117	1R50850
11/32	8.731	81	125	1R50873 <small>NEW STOCKS</small>
9		81	125	1R50900
23/64	9.128	81	125	1R50913 <small>NEW STOCKS</small>
9.5		81	125	1R50950
3/8	9.525	87	133	1R50953 <small>NEW STOCKS</small>
25/64	9.922	87	133	1R50992 <small>NEW STOCKS</small>
10		87	133	1R51000
10.2		87	133	1R51020
13/32	10.319	87	133	1R51032 <small>NEW STOCKS</small>
10.5		87	133	1R51050
27/64	10.716	94	142	1R51072 <small>NEW STOCKS</small>
11		94	142	1R51100
7/16	11.112	94	142	1R51111 <small>NEW STOCKS</small>
11.5		94	142	1R51150
12		101	151	1R51200
12.5		101	151	1R51250
1/2	12.700	101	151	1R51269 <small>NEW STOCKS</small>
13		101	151	1R51300



shaping your dreams